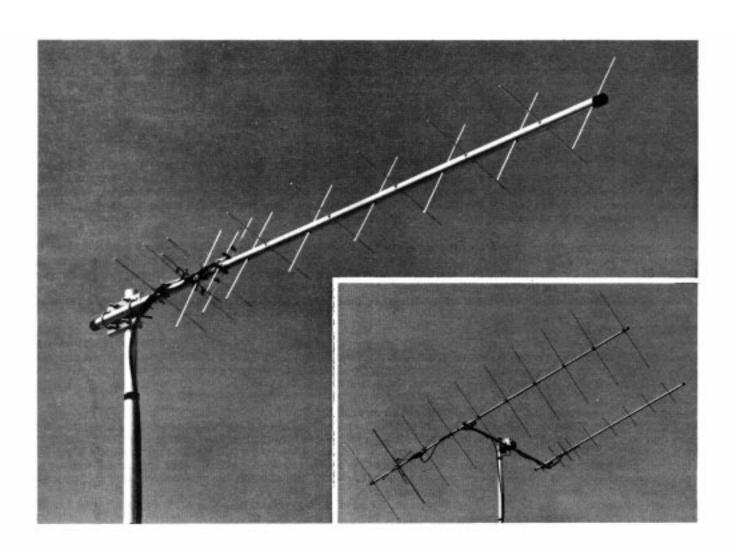


416-TB OSCAR Satellite Circular Polarization Boomer Antenna





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Your Cushcraft 416TB, Twist Boomer, is a high performance circular polarized Yagi for use with OSCAR and other Satellites. Figure 1 is an overall assembly guide for your 416TB. The twist is actually two identical antennas mounted 90 degrees to each other on the same boom. They are spaced ¼ wavelength apart to produce circular polarization. This antenna is manufactured to give top performance and trouble free service. The antenna will perform as specified, if the instructions and suggestions are followed and if care is used in assembly and installation.

MASTING

The mast mount bracket will accommodate up to a 2 inch (5.1 cm) mast. 1½ inch (3.8 cm) or larger tubing should be used for your mast.

ROTATOR

Choose a good quality rotator designed for use with amateur radio antenna installations.

LOCATION

Location of the antenna is very important. Surrounding objects such as trees, powerlines, other antennas, etc., will seriously reduce efficiency. To minimize the effects of surrounding objects, mount the antenna as high and in the clear as possible. If metal guywires are used, they should be broken with strain insulators. WARNING: THIS ANTENNA IS AN ELECTRICAL CONDUCTOR, CONTACT WITH POWER LINES CAN RESULT IN DEATH, OR SERIOUS INJURY. DO NOT INSTALL THIS ANTENNA WHERE THERE IS ANY POSSIBILITY OF CONTACT WITH OR HIGH VOLTAGE ARC-OVER FROM POWER CABLES OR SERVICE DROPS TO BUILDINGS. THE ANTENNA, SUPPORTING MAST AND/OR TOWER MUST NOT BE CLOSE TO ANY POWER LINES DURING INSTALLATION, REMOVAL OR IN THE EVENT PART OF THE SYSTEM SHOULD ACCIDENTALLY FALL. FOLLOW THE GUIDE LINES FOR ANTENNA INSTALLATIONS RECOMMENDED BY THE U.S. CONSUMER PRODUCT SAFETY COMMISSION AND LISTED IN THE ENCLOSED PAMPHLET. You should also choose an installation site away from regular activity areas, to prevent the possibility of injury from falling ice or parts that may be damaged during installation or severe weather. Plan your installation carefully. If you use volunteer helpers be sure that they are qualified to assist you. Make certain that every one understands that you are the boss and that they must follow your instructions. If you have any doubts at all, employ a professional antenna installation company to install your antenna.

MOUNTING

Several different antennas may be mounted on the same mast. VHF and UHF beams should be mounted at least 5 ft. (1.5m) from other antennas if possible. Do not install antennas of the same frequency in close proximity to each other or serious detuning will result. Typically the 416TB is mounted parallel to your other OSCAR antenna (ie, A144-20T etc.) so that they are constantly aimed in the same direction. Mount the 416TB so that the angle between the elements is bisected by the crossboom as shown in the photo on the cover. The exact mounting angle is not critical. The Cushcraft A14T-MB mounting boom is designed for this application.

SYSTEM GROUNDING

Direct grounding of the antenna, mast, and tower is very important. This serves as protection from lightning strikes and static buildup, and from high voltage which is present in the radio equipment connected to the antenna. A good electrical connection should be made to one or more ground rods (or other extensive ground system) directly at the base of the tower or mast, using at least 10 AWG ground wire and non-corrosive hardware. For details and safety standards, consult the National Electrical Code.

ASSEMBLY

Follow these steps in sequence and your assembly will go very quickly:

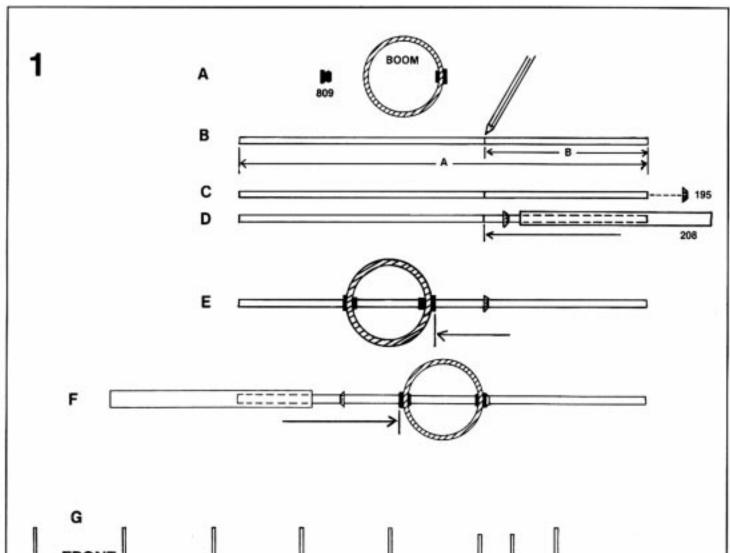
- 1. Snap the plastic insulators (809) into the element holes in boom. Identify the elements according to Chart 1 their lengths may vary plus or minus 1/16" (.16 cm). Place a mark on each element at the position listed as LENGTH B. Use the element fastening tool (208) to position the stainless steel fastener (195) at the line which you made on each element. If you insert too far, then push it off the other end and start over. Now insert the element through the boom at the appropriate hole and slide the other fastener against the insulator on the opposite side of the boom. The elements are now assembled to the boom. Make sure to attach both the horizontal and vertical elements.
- Attach the rear boom (BB) 1-1/8" x 12" (2.86 cm x 30.48 cm) to the main boom (BA) 1" x 72" (2.54 cm x 182.88 cm) using #8-1½" (3.8 cm) long stainless steel hardware.
- 3. Assemble the driven elements to the E2 elements. Note that they are identical, Attach the ground brackets to the boom using #8-1½" (3.8 cm) long stainless steel hardware. Attach the black T-match spacers (196) to the T-match rods (198), secure them with a stainless steel fastener (195). Attach each T-match rod to the E-2 element with two T-match clamps (197) and #8-32 x 3/8" (.95 cm) stainless steel hardware. All dimensions are from boom center. Attach the balun (DB) and phasing harness (PS) to each driven element as shown in Diagrams 3 and 5.
 - Attach the boom to the mast according to the Diagram.
- 5. Set up Polarity (see POLARITY) and attach the coax-feed and vinylboot (115). Insert your coax through the small end of your connector boot. Attach the PL259, cut off the top of the silicon package (116) and apply a liberal amount to the threads (DO NOT APPLY TO THE CONNECTOR CENTER PIN) of the phasing harness connector. Screw the PL259, of the feed, onto this connector finger tight. Now apply the remaining silicon to the outside of the connector. Slip the boot over the connector as far forward as possible.

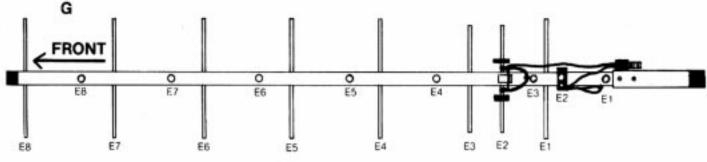
POLARITY

See Diagram 5 when the phasing harness is connected exactly the same to both feeds, the polarity will be circular left. For circular right polarity, connect the phasing harness center conductors to alternate sides of the feedpoint, i.e. one left and one right. Follow Diagram 5 for proper polarization.

PS-4 MOUNTING

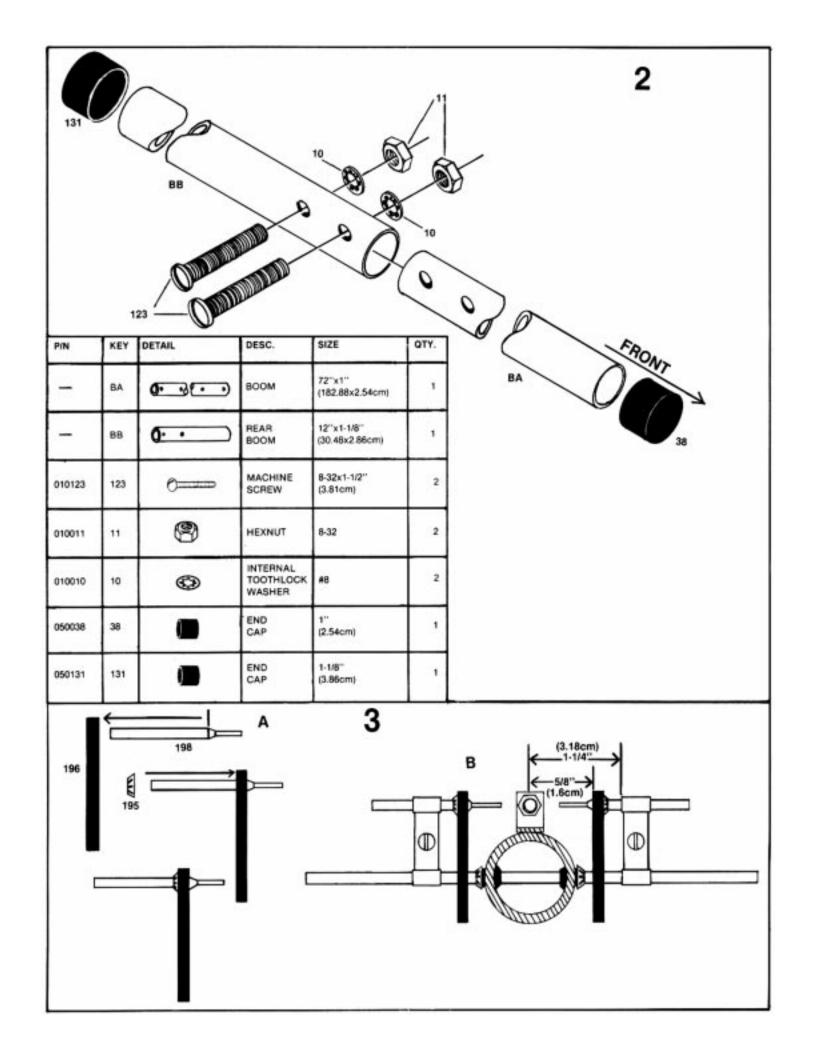
Do not use phasing harness supplied with 416TB. Mount PS-4 (see Diagram 6) on rear of antenna, behind the last element. PS-4 mounting bolts, brackets, and vent plug should be facing down. Attach the two cables from PS-4 to the driven elements, for circular right polarization (Diagram 5). The relay in the PS-4 requires + 12 volts DC at 50 Ma (to center pin of phono plug) to energize. In the configuration shown in Diagram 6, your 416TB will be circular LEFT polarized when the PS4 is NOT ENERGIZED and circular RIGHT polarized when it is ENERGIZED. CAUTION: DO NOT ENERGIZE RELAY WHILE TRANSMITTING.

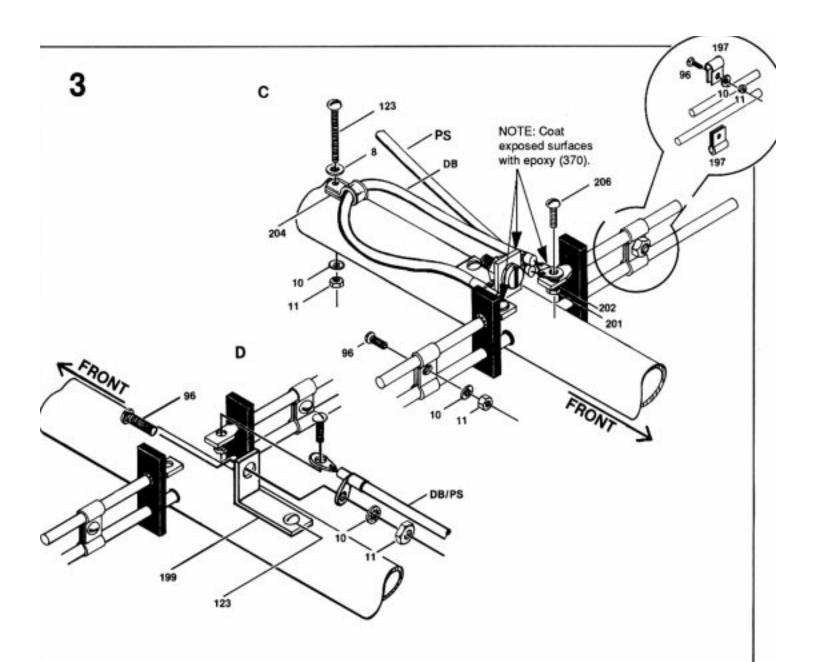




P/N	KEY		DESCRIPTION	SIZE	QTY
150809	809	(A)	ELEMENT INSULATOR	3/16" (A8 cm)	32
010195	195	®	ELEMENT FASTENER	3/16" (.48 cm)	36
	E		ELEMENTS	SEE CHART 1	16
190746	208		ASSEMBLY TOOL	3/8" x 4-1/2" (.95 x 11.4 om)	1

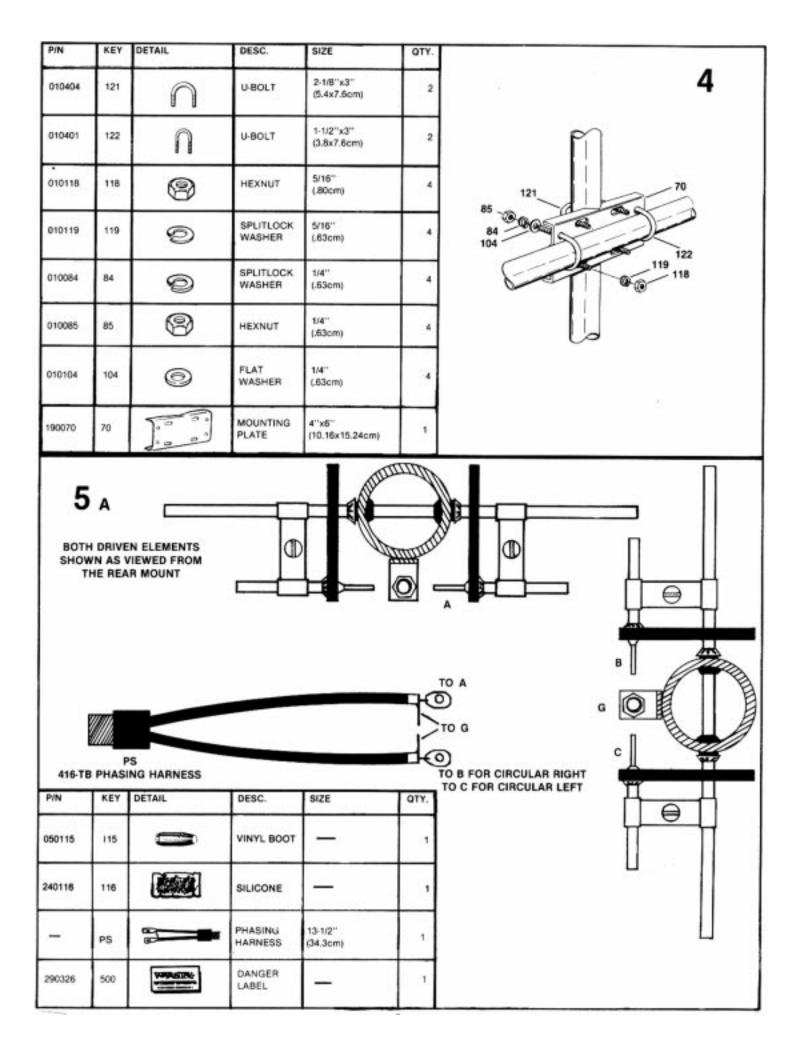
CHART 1 ELEMENT CHART				
Element	Dimension A		Dimension B	
	Inches	CM	Inches	CM
E1 x 2	12-11/16	(32.2)	5-3/4	(14.6)
E2 x 2	13	(33)	5-15/16	(13.5)
E3 x 2	11-5/8	(29.5)	5-1/4	(13.3)
E4 x 2	11-5/16	(28.7)	5-1/16	(12.9)
E5 x 2	11-1/16	(28.1)	5	(12.7)
E6 x 2	11-1/8	(28.3)	5	(12.7)
E7 x 2	10-13/16	(27.5)	4-7/8	(12.4)
E8 x 2	11-1/4	(28.6)	5-1/16	(12.9)

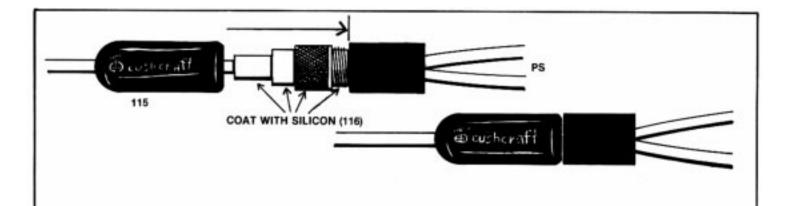




P/N	KEY		DESCRIPTION	SIZE	QTY
010010	10	(385)	INTERNAL TOOTH LOCK WASHER	*6	10
010206	206	<u>O</u>	MACHINE SCREW	4-40 x 3/8" (.95 cm)	4
010201	201	9	HEX NUT	4-40	4
010202	505	P	SPLIT LOCK WASHER	**	4
030455	204		PLASTIC CABLE CLAMP		2
350747	DB	\bigcirc	BALUN		2
360940		0	FLAT WASHER	1,4° (.63 cm)	2
250370	370	(PEXY	EPOXY	- 1 - 11	3

P/N	KEY		DESCRIPTION	SIZE	QTY
010011	11	@	HEX NUT	8-32	12
010195	195	6	ELEMENT FASTENER	3/16" (.48 cm)	4
320196	196	100	T-MATCH SPACER		4
200197	197	9	T-MATCH CLAMP		8
080907	198		T-MATCH ROD	4" x 3/16" (10.16 x .48 cm)	4
190748	199	©	GROUND BRACKET	3/6" x 1-1/2" (.95 x 3.8 cm)	2
010096	96	()mm	MACHINE SCREW	8-32 x 3/8" (,95 cm)	6
010123	123	()mmm	MACHINE SCREW	8-32 x 1/2* (3.8 cm)	4



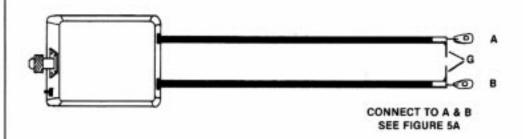


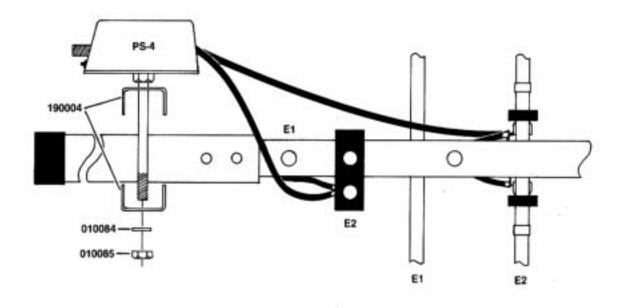
5в

PS-4 (OPTIONAL)

6

CONNECT IN THE SAME MANNER AS PS (PHASING HARNESS)
WAS CONNECTED





	MODEL	416TB
2:1 SWR Bandwidth, MHz >3 Forward Gain, dBd 12.5 3-dB Beamwidth, deg 34 F/B Ratio, dB 20 Boom Length, in (m) 80 (2.03) Longest Element, in (m) 13.3 (.34)	Frequency, MHz	435
Forward Gain, dBd 12.5 3-dB Beamwidth, deg 34 F/B Ratio, dB 20 Boom Length, in (m) 80 (2.03) Longest Element, in (m) 13.3 (.34)		
3-dB Beamwidth, deg 34 F/B Ratio, dB 20 Boom Length, in (m) 80 (2.03) Longest Element, in (m) 13.3 (.34)	Bandwidth, MHz	>3
Beamwidth, deg 34 F/B Ratio, dB 20 Boom Length, in (m) 80 (2.03) Longest Element, in (m) 13.3 (.34)	Forward Gain, dBd	12.5
F/B Ratio, dB 20 Boom Length, in (m) 80 (2.03) Longest Element, in (m) 13.3 (.34)	3-dB	
Boom Length, in (m) 80 (2.03) Longest Element, in (m) 13.3 (.34)	Beamwidth, deg	34
Longest Element, in (m) 13.3 (.34)	F/B Ratio, dB	20
Element, in (m) 13.3 (.34)	Boom Length, in (m)	80 (2.03)
	Longest	
148 4 4 40 (4	Element, in (m)	13.3 (.34)
Wind Area, ft' (m') .5 (.046)	Wind Area, ft ² (m ²)	.5 (.046)
Weight, lb (kg) 4.9 (2.2)	Weight, Ib (kg)	4.9 (2.2)
Max Mast OD, in (cm) 2.0 (5.0)	Max Mast OD, in (cm)	2.0 (5.0)